



**K. K. Wagh Institute of Engineering Education & Research, Nashik**  
(An Autonomous Institute From A.Y. 2022-23)

| WINTER-2025   |                      |
|---|----------------------|
| Exam Seat No.:                                      |                      |
| Academic Year:2025-2026                             | Semester:V           |
| Class:TY  | Program:B.Tech       |
| Branch Code:MEC                                     | Pattern:2023         |
| Name of Course:Design of Pressure Vessel and Piping | Course Code:2305306C |
| Max. Marks:60                                       | Duration:2.30 Hrs.   |

**Instructions:** Candidates should read carefully the instructions printed on the Question Paper and on the cover page of the Answer Book, which is provided for their use.

1. This question paper contains 02 page(s).
2. Answer to each new question is to be started on a new page.
3. Assume suitable data wherever required, but justify it.
4. Draw the neat labelled diagrams, wherever necessary.
5. The last columns indicates the Course Outcome and level of Blooms Taxonomy of the Question/sub-question.

**Marks CO**

**Question No. 1**

- 1a) Explain any three non destructive examination (NDE) methods specified in ASME Section V. (6) CO1

**Question No. 2**

- 2a) The cylindrical pressure vessel, made of steel ( $S_{yt} = 200 \text{ N/mm}^2$ ), is subjected to operating pressure of 3MPa. The thicknesses of shell and torispherical heads of vessel are 14 mm and 16 mm respectively. If the weld joint efficiency is 85% and corrosion allowance is 1.5 mm, Calculate (6) CO2

- 1) the inside diameter of shell and
- 2) the crown radius of torispherical head

**Question No. 3**

- 3a) Describe the different welding processes used in pressure vessel fabrication and their importance in ensuring vessel integrity, at United Heat Transfer Industry (8) CO3

**OR**

- 3b) Discuss the role of non-destructive testing (NDT) in quality assurance of pressure vessels, citing examples from the United Heat Transfer industry visit (8) CO3

- 3c) What are the challenges in regulatory compliance and safety standards mentioned in relation to emerging pressure vessel technologies (8) CO3

**OR**

- 3d) What are some of the lightweight, high-strength materials being explored for pressure vessel construction, and why are they considered advantageous (8) CO3

**Question No. 4**

- 4a) How do different piping codes in ASME, address specific safety and design requirements (8) CO1

**OR**

- 4b) Explain the basic components of a piping system, including the functions of each component. How do these components work together to ensure efficient fluid transportation in industrial applications (8) CO1
- 4c) What is a piping system? Briefly explain the primary functions of a piping system in industrial applications. (8) CO1

**OR**

- 4d) How does the design of a piping layout impact the efficiency and safety of a pressure vessel system? What key considerations must engineers account for when planning the arrangement of piping components (8) CO1

**Question No. 5**

- 5a) A horizontal steel pipe with an outer diameter of 350 mm, Wall thickness ( $t$ ) = 9 mm is subjected to an internal pressure of 5 MPa. The pipe is exposed to corrosion, so a corrosion allowance of 2 mm is considered. Additionally, the pipe is welded along its length, and the weld joint efficiency is 85%. The pipe is also restrained at both ends, preventing expansion during heating, and the temperature rises by 70°C. Coefficient of thermal expansion for steel ( $\alpha$ ) =  $12 \times 10^{-6} / ^\circ\text{C}$ , Young's modulus for steel ( $E$ ) = 210 GPa (8) CO4

Calculate: 1. The hoop stress

2. The axial thermal stress due to the temperature rise.

**OR**

- 5b) Water flows through a horizontal pipe with an internal diameter of 300 mm and a length of 300 meters. The flow rate is 0.12 m<sup>3</sup>/s, and the Darcy-Weisbach friction factor is  $f=0.02$ . In addition to major losses due to pipe friction, the system experiences the following minor losses: (8) CO4

1. Loss of head due to sudden enlargement with a diameter change from 200 mm to 250 mm ( $K_{\text{enlargement}} = 0.2$ ),

2. Loss of head at the entrance of the pipe ( $K_{\text{entrance}}=0.5$ ),

3. Loss of head at the exit of the pipe ( $K_{\text{exit}}=1$ ),

4. Loss of head due to various fittings ( $K_{\text{fittings}}=2$ ),

The density of water is 1000 kg/m<sup>3</sup>. Calculate the total pressure drop considering both major friction loss and all minor losses.

- 5c) A horizontal steel pipe of length 25 meters and an external diameter of 260 mm carries water at 35°C. The density of water is  $\rho=1000 \text{ kg/m}^3$ , and the pipe itself has a weight of 80 kg per meter. The system needs to be supported using pipe supports placed at equal intervals along the length of the pipe. The pipe is to be supported to prevent sagging and excessive deflection. (8) CO4

Design the pipe support system, ensuring that the maximum bending stress in the pipe does not exceed  $\sigma_{\text{max}}=170 \text{ MPa}$ . Assume the pipe is made of steel with a Young's modulus  $E=200 \text{ GPa}$ , and the supports are modeled as simple supports

**OR**

- 5d) A 25 m long steel pipe carrying steam is subjected to a temperature increase from 25°C to 250°C. The coefficient of thermal expansion for steel is  $\alpha=12 \times 10^{-6} / ^\circ\text{C}$  and Young's modulus of steel is  $E=200 \text{ GPa}$ . Calculate: 1. The axial thermal stress due to the temperature rise. 2. What are the critical inspection techniques used for piping systems to ensure they meet safety and regulatory standards? (8) CO4

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